

Service Brake Cross Shaft Repair #3390

Mark the double clevis to make sure they are installed the same way they are removed. Remove the double clevis arm by removing the pin. This can be done by center punching the pin and drilling to the shaft but not into the shaft from both ends. The arm should now pull off. Use a punch to remove the remaining pin in the hole of the arms and the pin in the shaft. Apply some of the loctite to the shaft, and slide the thin steel bushing onto the shaft. Allow the loctite to set for a few hours and install the round bronze bushings. Re-pin the two double clevis arms.

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